SUBJECT: **PREVENTIVE & BREAKDOWN MAINTENANCE OF SHUTTER( 10 NO.), GATE(12 NO.) , MEGA DOOR( 04 NO.) IN TCB BLOCK III**

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**SCOPE OF WORK (ANNEXURE-I)**

1. Check repairing/ replacement the overload relays.
2. Check and replacement emergency stop button if found damaged.
3. Check / replacement of fuses & starter.
4. Checking and repairing of all the electrical panels.

-5. Check the alarm package.

1. Check/ replace the electrical contractors if found damaged.
2. Check the tires, wheels & pulleys and replacement of damaged rubber parts.
3. Check and repairing the brake configuration proper or not.
4. Check the oil level & gear box.
5. Check all the shafts.
6. Check all the nut bolts.
7. Check all the motors.
8. Check all the lubricating parts and oiling and greasing of all moving parts.
9. Check all the chain.
10. Check all pulleys.
11. Periodic checking and repairing of gearboxes.
12. Check/ repair all the electrical panels.

18. Check all the wire ropes.

1. Check/ replace all the curtains.
2. Check the limit switch.
3. Check the locking plate.
4. **ALL MATERIAL WILL BE PROVIDED BY BHEL**
5. Preventive maint of each gate, shutter and mega door to be done 04 times in a year i.e. total preventive maint in a year will be 104 no.

DYMGR(FRX)

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